

## precote Top 300

Coating for Thread Forming Screws

### Description

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precote Top 300 is a coating based on wax. It lowers the thread-forming values during assembly, prevents stick slip as well as galling and enables higher clamp loads with equal tightening torque. The dried film can be used in all kind of assembly procedures, particularly for serial production.

### Application

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precote Top 300 is specially developed for thread-forming screws. precote Top 300 is applied partially on the thread forming area. Depending on the thread size precote Top 300 is used in a dilution with a maximum of 2 parts of water.

### Properties

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- Reduces thread-forming values.
- Avoids stick slip and galling.
- Temporary corrosion protection.
- Constant assembly properties.
- Partial coating.
- Meets VDA coefficient of friction requirements.
- Can be applied to metallic and non-metallic surfaces.
- Non-hazardous.

## Technical data

Chemical Type	Wax
Color***	transparent / yellow with UV-marker
Thread friction value* $\mu_{\text{Thread}}$	0,09 – 0,15 depending on dilution
Thread-forming value (DIN 7500 / DIN EN ISO 7085)**	< 20 Nm

\*All values apply to screws M10 ISO 4017-8.8 plain finish and nuts M10 ISO 4032-10 plain finish.

\*\*Thread-forming value applies to screws M10 zinc plated and blue passivated, nuts M10 DIN 928, all other thread sizes comply with DIN 7500 / DIN EN ISO 7085.

\*\*\* This product information is also valid for special colors.

Shelf life 4 years at max. +30°C (+86°F) and max. 65% relative humidity.

Storage and transport conditions see omniTECHNIK packaging information.

## Meets and exceeds

- Daimler MS 9775
- Ford WSS-M21P27 A4
- General Motors 9986167

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Note: As we do not know the specimen, dimensions, materials, combinations, surface conditions etc. of the threads in question, it is absolutely essential to run quality tests prior to general use to make sure about the required performance under field conditions. Our guarantee is confined to supplying precote in proper quality. In view of the fact that processing of precote by the coating partner and the application of precote coated parts are beyond our knowledge and influence we cannot guarantee for the quality of parts coated with precote and assemblies made thereof. We accept liability for the

fitness of our products for particular purposes and liability for particular qualities of our products only in the event that we have accepted such liability in writing in the individual case. In any event any justified warranty claims shall be limited to the delivery of replacement goods which are free from defect or, in the event that such subsequent improvement fails, to reimbursement of the purchase price. Any and all further claims, in particular but without limitation any liability for consequential damage, shall be excluded.